

**RAC 1452-7**  
**15 May 1965**

**User's Manual**  
**for**  
**PHASE V: STRESS ANALYSIS OF A**  
**DOUBLY-CURVED SKIN WITH A**  
**FLARED NOZZLE PORT**

**Contract NAS 8-2698**  
**(RAC 1452-7)**

**Submitted to**  
**NATIONAL AERONAUTICS AND SPACE ADMINISTRATION**  
**George C. Marshall Space Flight Center**  
**Huntsville, Alabama**

**REPUBLIC AVIATION CORPORATION**  
**Farmingdale, L. I., N. Y. 11735**

## FOREWORD

This report was prepared by Dr. I. U. Ojalvo of Republic Aviation Corporation, Farmingdale, New York, under Contract No. NAS 8-2698, "Stress Analysis of a Doubly-Curved Skin with a Flared Nozzle Port."

The work was administered under the direction of Mr. David Hoppers of the Manufacturing Engineering Laboratory through Mr. Norman Schlemmer of the Propulsion and Vehicle Engineering Laboratory of the George C. Marshall Space Flight Center.

The Republic Program Manager is Dr. R. S. Levy.

## ACKNOWLEDGEMENTS

The writer gratefully acknowledges the contribution of Mr. N. Levine for supervising the entire digital programming effort.

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SECTION I  
INTRODUCTION

26048 ABSTRACT

The operation of a digital program to determine the stresses and deflections of flared nozzles in doubly-curved thin, shallow, domes is described. The analysis and computer flow charts upon which the machine program is based are presented in Reference 1. \*

The structural problem is idealized as a flared shell of revolution with axis normal to a thin, shallow, parent shell of double curvature (see Figure 1). The mid-surfaces of the two shells are assumed to mate at a common intersecting circle and the entire configuration is subjected to internal pressurization and membrane edge forces.

The sign convention used for deflections, rotations, forces, and moments is presented in Figure 2.

The computer program consists of six separate parts which may be run in one machine pass but must be placed in consecutive numerical order, i.e. Parts 1, 2, ..., 6. Input for Part 1 follows the program deck for Part 1. Input for Part 2 follows the program deck for Part 2, etc., to Part 6. The input for Parts 2, 3, and 5 are identical. Part 6 differs in only one input card, as described in Section V. Therefore, input instructions for Parts 1, 2, and 3 only, are given in detail.

Author

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- \*1. "Annual Summary Report for Phase V:  
Stress Analysis of a Doubly-Curved Skin with a Flared Nozzle Port,"  
Republic Aviation Corporation Report No. RAC 1452-6, 15 May 1965.

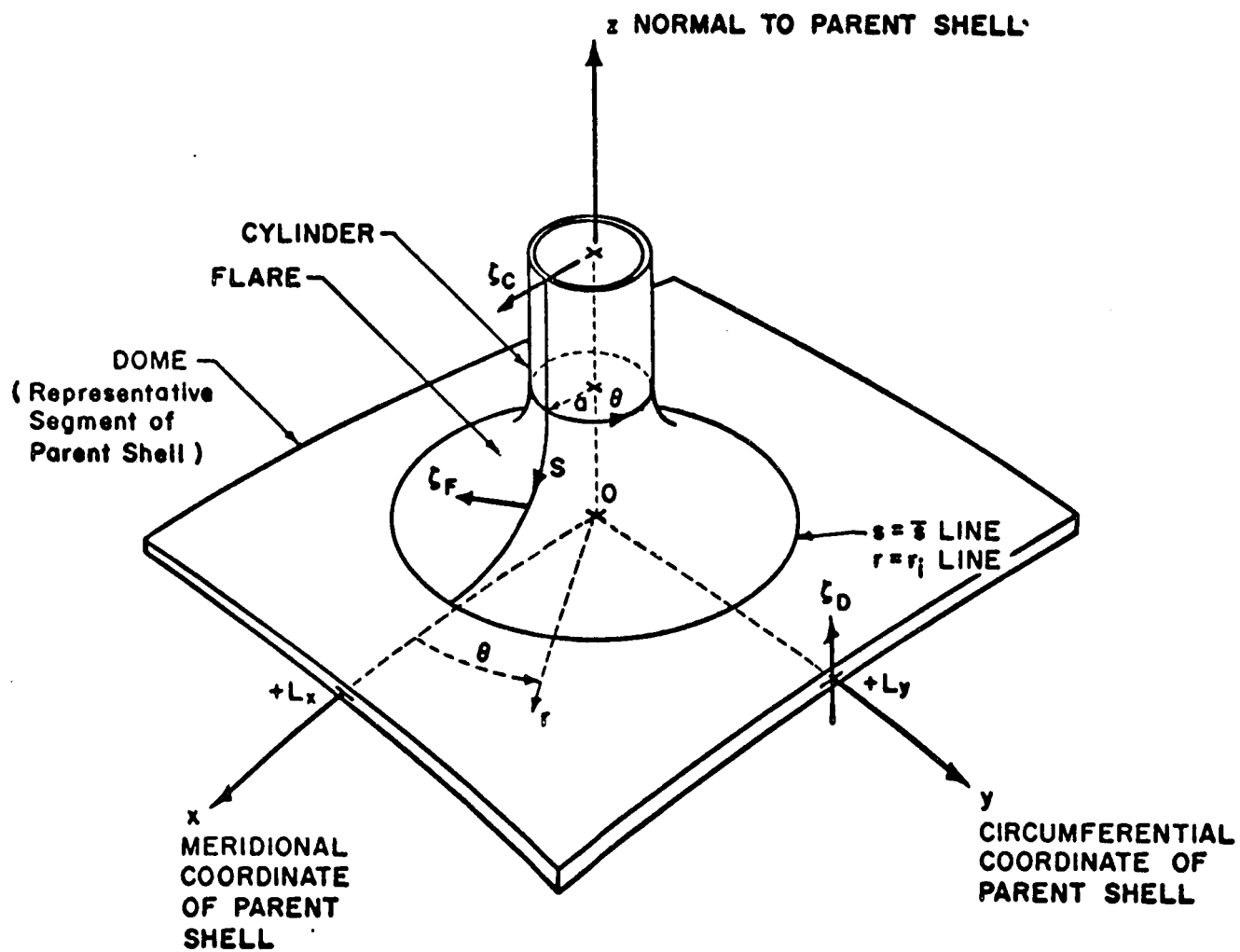


Figure 1. Coordinate Systems

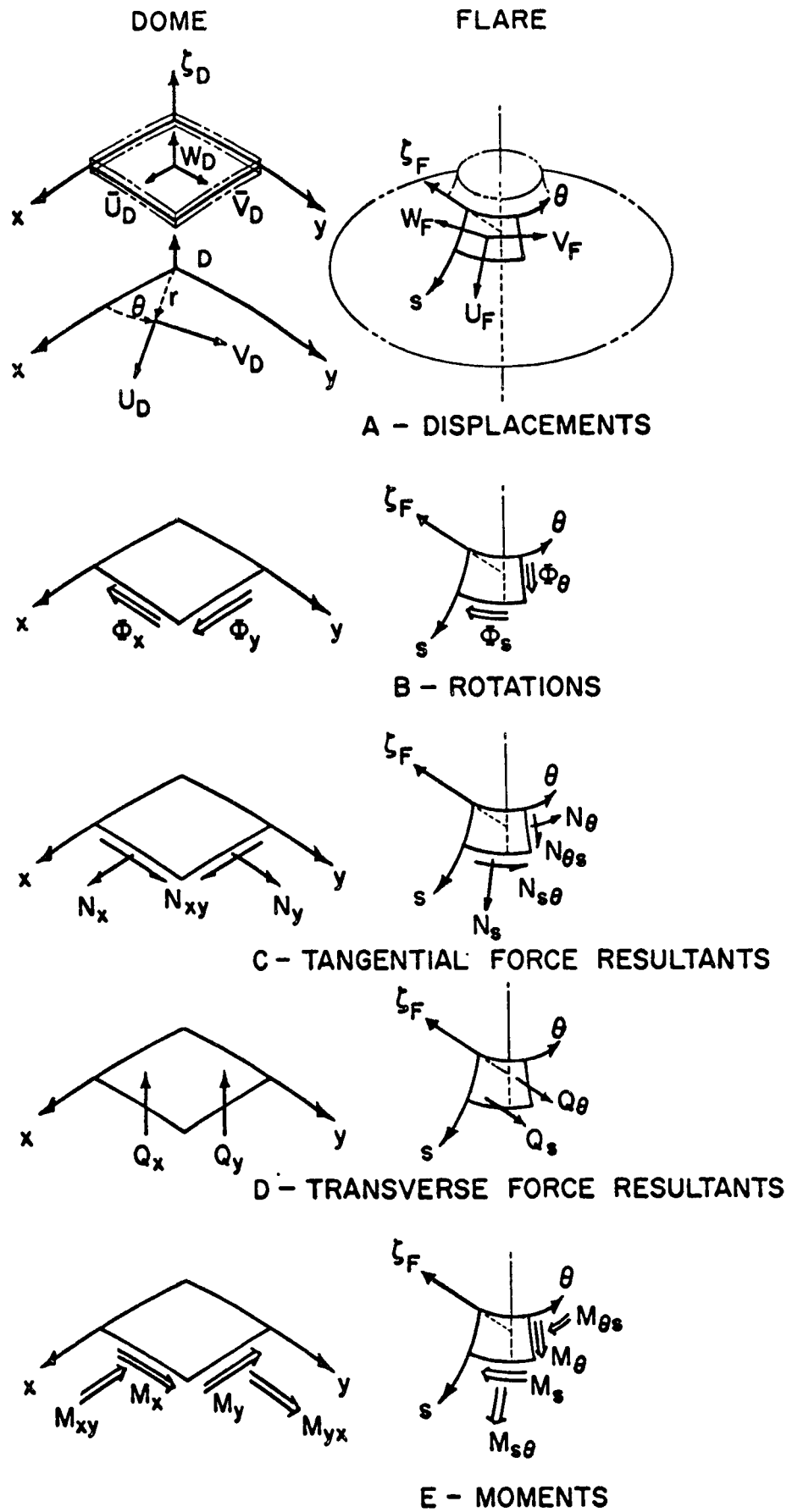


Figure 2. Sign Conventions

## SECTION II

### INPUT QUANTITIES

#### A. CYLINDER-FLARE GEOMETRY

The geometric data describing the cylinder-flare configuration may be defined by a series of input coordinates ( $r_k'$ ,  $z_k'$ ), thicknesses ( $t_k'$ ), and meridional curvatures ( $\omega_k'$ ), (see Figure 3a), or as a quarter of an ellipse which is tangent to the cylinder and dome (see Figure 3b).

#### B. DOME GEOMETRY AND POINTS MATCHED

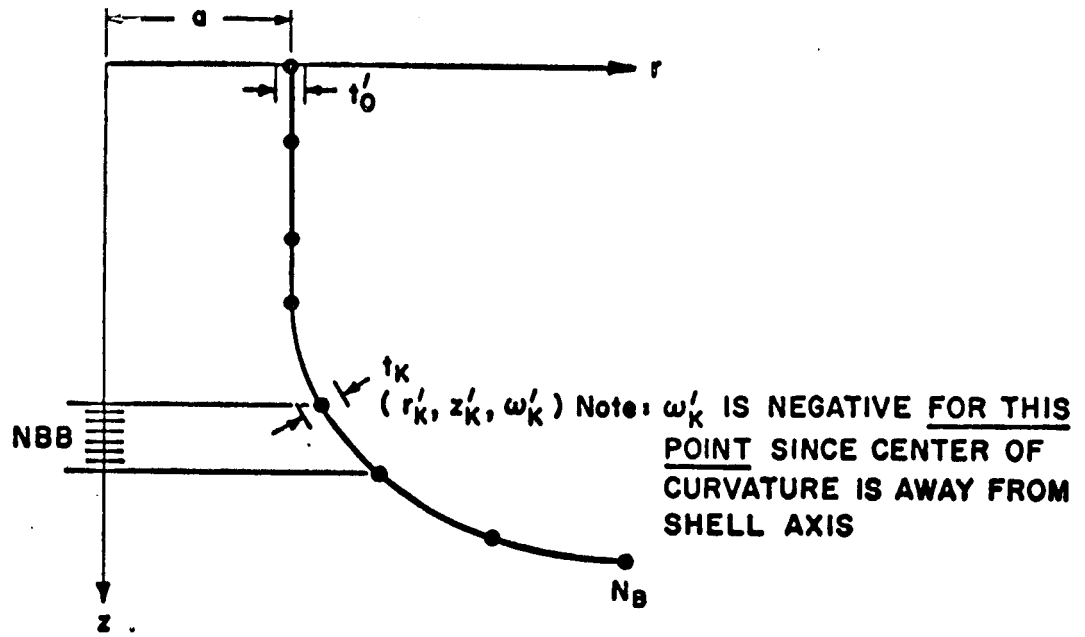
Specification of the dome geometry requires the principal dome curvatures  $\frac{1}{R_x}$ ,  $\frac{1}{R_y}$ , the dome boundaries ( $L_x$ ,  $L_y$ ,  $r_i$ ), and the thickness ( $t_D$ ), of the dome.  $R_x$  is the radius of curvature of the dome along the x axis of Figure 4, and  $R_y$  is the radius of curvature of the dome along the y axis.

The points at which boundary conditions are matched are indicated by dots in Figure 4.

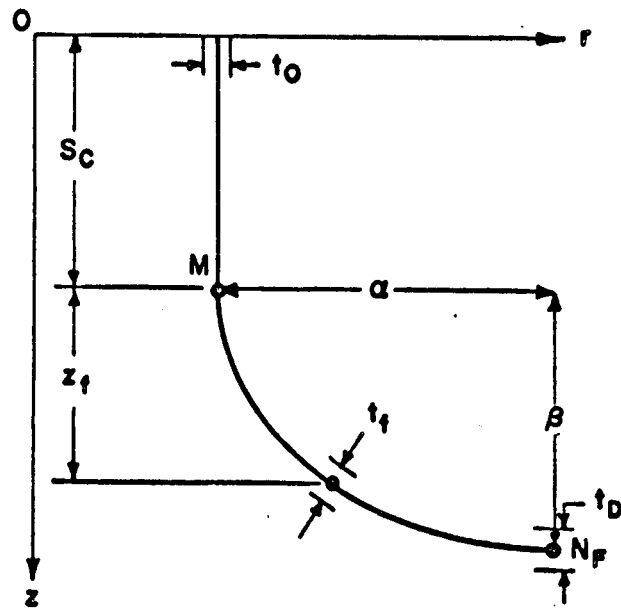
NDY is the number of points along the y axis at which  $\bar{Q}_x$  is set equal to zero. The YD are the ordinates of these points. In a similar manner, NDX and NDXP establish the points at which  $\bar{Q}_y$  is set equal to zero. These are necessary symmetry conditions which are not automatically imposed by the dome trial functions, and one algebraic equation is developed for each point selected.

NDXP is the number of points along  $y = L_y$  at which membrane boundary conditions are satisfied and XPD are the specific points. Similarly, NDYP and YPD relate to membrane conditions along  $x = L_x$ . Since there are four conditions to be satisfied,  $4(\text{NDXP} + \text{NDYP})$  is the number of algebraic equations specified by these points.





a. Input Option 1



b. Input Option 2

Figure 3. Cylinder-Flare Input Geometry

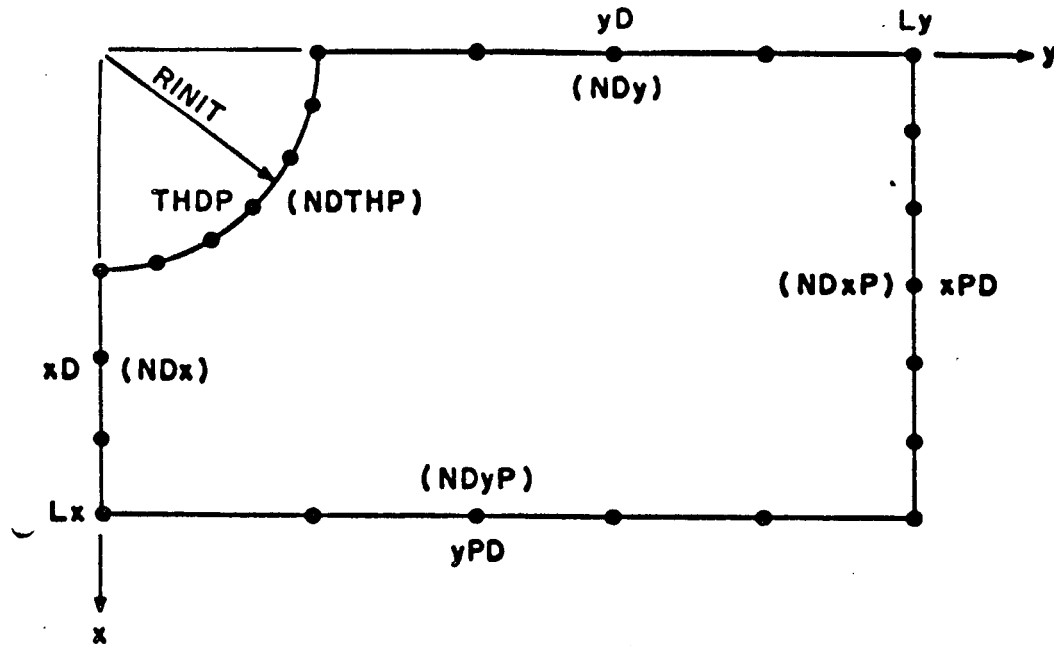


Figure 4. Points at Which Boundary Conditions are Matched

NDTHP is the number of points along the flare-dome intersection at which compatibility and equilibrium are satisfied. The specific points are defined by the THDP. There are eight algebraic equations for each THDP. Thus,  $8(\text{NDTHP})$  equations result from these points.

There are

$$(\text{NDX} + \text{NDY}) + 4(\text{NDXP} + \text{NDYP}) + 8(\text{NDTHP})$$

equations in all.

$I + 1$  and  $J + 1$  are the number of constants introduced by the dome solution and  $2\bar{n} + 3$  are the number of flare constants, where  $I$ ,  $J$ , and  $\bar{n}$  are input integers ( $\bar{n}$  must be even)

$$(I + 1) + (J + 1) + (2\bar{n} + 3)$$

constants in all.

To obtain a unique system of point-matched algebraic constants, it is necessary that  $(NDX + NDY) + 4(NDXP + NDYP) + 8(NDTHP) = (I + 1) + (J + 1) + (2\bar{n} + 3)$ . However, a least squares solution is obtained if the number of equations is greater than the number of unknowns.

### C. OUTPUT STATIONS

Flare stresses and deflections are computed for all the meridional finite difference stations in the flare and at specified angles  $\theta$ . The  $\theta$  angles are determined by  $\theta_0$ ,  $\Delta\theta$ , and  $\theta_\ell$ . Thus the angles selected become

$$\theta_0, \theta_0 + \Delta\theta, \theta_0 + 2\Delta\theta, \dots, \theta_\ell$$

Dome stresses and deflections are computed for the same angles as given for the flare and at the radial coordinates  $r$  as determined by  $r_i$ ,  $\Delta r$ ,  $L_x$ , and  $L_y$  (see Figure 5).

In addition, it is possible to obtain cartesian coordinate results for the dome by specifying the appropriate option. The input quantities which select these stations are  $x_0$ ,  $\Delta x$ , and  $\Delta y$  as shown in Figure 6.

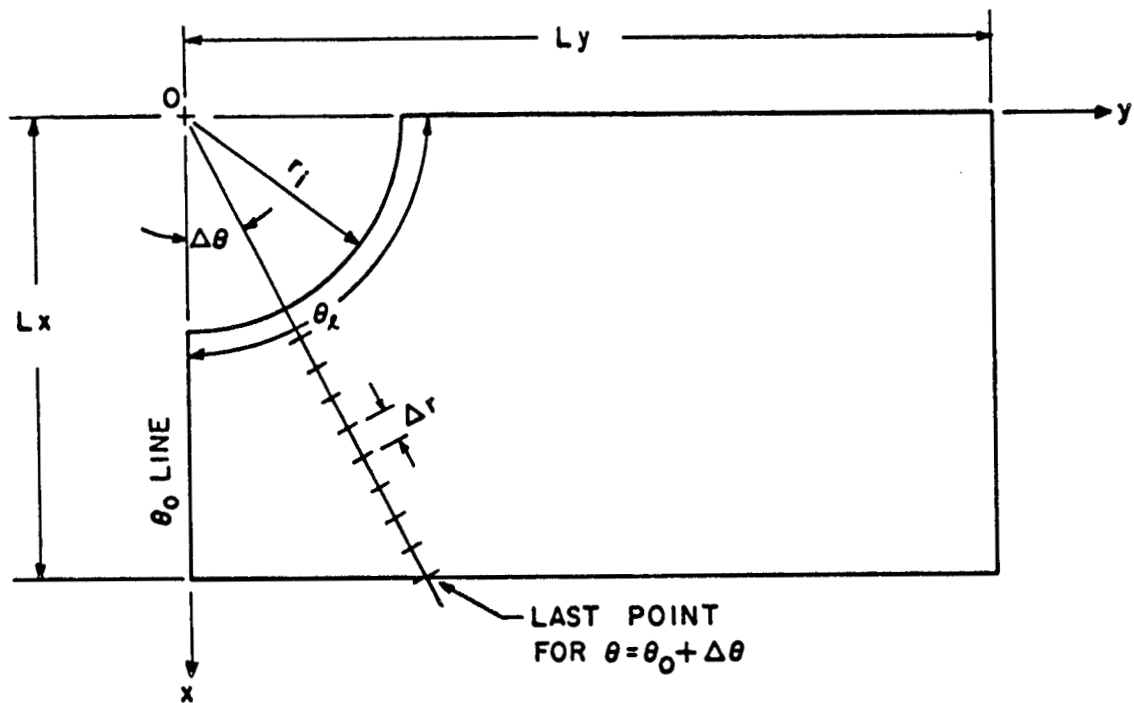


Figure 5. Polar Output Stations for Dome

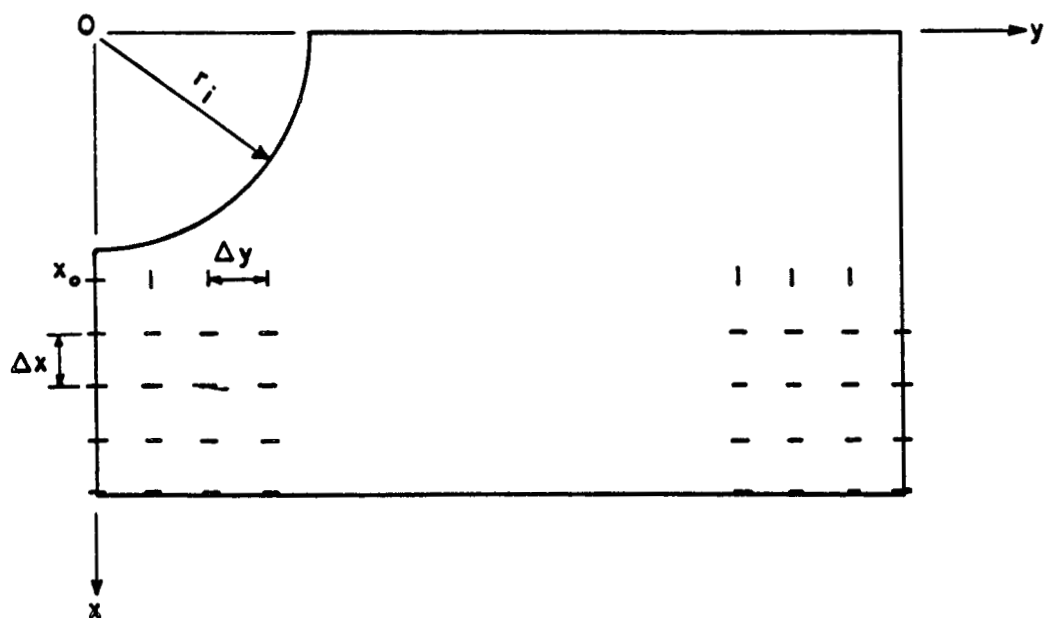


Figure 6. Cartesian Dome Output Stations

### SECTION III INPUT NOMENCLATURE

| <u>Physical Symbols</u> | <u>Dimensional Units</u> | <u>Program Symbols</u> | <u>Physical Description</u>   |
|-------------------------|--------------------------|------------------------|---|
| E                       | psi                      | EF, ED, ELAS           | Modulus of elasticity; assumed the same for dome-flare-cylinder configuration |
| $\gamma$                |                          | NU, NUD                | Poisson's ratio   |
| p                       | psi                      | PSI                    | Internal pressure   |
| $r_c$                   | in.                      | RC                     | Characteristic radius   |
| $t_c$                   | in.                      | TC                     | Characteristic radius   |
| $\sigma_c$              | psi                      | SIGC                   | Characteristic stress   |
| $\bar{n}$               |                          | NBAR                   | Maximum Fourier index for flare   |

If NC option 2 = 1, use the following flare input geometry.  
(Reference Figure 9a)

|                 |                   |        |  |
|-----------------|-------------------|--------|--|
| $\bar{N}$       |                   | NB     | Number of flare input coordinate points  |
| $\bar{\bar{N}}$ |                   | NBB    | Number of finite-difference intervals into which segment between successive input points is subdivided |
| $N_F$           |                   | NF     | Number of flare finite difference intervals = $\bar{N} \cdot \bar{\bar{N}}$                            |
| a               | in.               | A, ACR | Radius of cylinder   |
| $r'_k$          | in.               | RPK    | Radii of cylinder-flare input points   |
| $z'_k$          | in.               | ZPK    | Vertical coordinate of cylinder-flare input points   |
| $t'_o$          | in.               | TZP    | Thickness at top of cylinder   |
| $\omega'_o$     | in. <sup>-1</sup> | OMZP   | Curvature at top of cylinder   |
| $\omega'_k$     | in. <sup>-1</sup> | OMPK   | Curvature at cylinder-flare input points   |

If NC Option 2 = 0, use the following flare input geometry.  
(Reference Figure 9b)

| <u>Physical Symbols</u>     | <u>Dimensional Units</u> | <u>Program Symbols</u> | <u>Physical Description</u>   |
|-----------------------------|--------------------------|------------------------|---|
| $\alpha$                    | in.                      | ALPHA                  | Horizontal semi-axis (ellipse) for flare geometry   |
| $\beta$                     | in.                      | BETA                   | Vertical semi-axis (ellipse) for flare geometry   |
| $z_F$                       | in.                      | ZF                     | Flare thickness parameter; adjusted so quadratic flare thickness approximates desired thickness variation |
| $S_c$                       | in.                      | SC                     | Cylinder length   |
| $\bar{t}_D$                 | in.                      | TTDD                   | Flare thickness parameter   |
| $L_x$                       | in.                      | LX                     | Dome half-span in x direction   |
| $L_y$                       | in.                      | LY                     | Dome half-span in y direction   |
| $t_D$                       | in.                      | TD                     | Dome thickness  |
| $1/R_x$                     | in. <sup>-1</sup>        | RATIO X                | Dome curvature in x direction   |
| $1/R_y$                     | in. <sup>-1</sup>        | RATIO Y                | Dome curvature in y direction   |
| I                           |                          | ID                     | Maximum index on series which decays exponentially in y direction   |
| J                           |                          | JD                     | Maximum index on series which decays exponentially in x direction   |
| NDY                         |                          | NDY                    | Number of points matched along y axis   |
| NDX                         |                          | NDX                    | Number of points matched along x axis   |
| NDYP                        |                          | NDYP                   | Number of points matched along $y = L_y$  |
| NDXP                        |                          | NDXP                   | Number of points matched along $x = L_x$  |
| NDTHP                       |                          | NDTHP                  | Number of points matched along $r = r_i$  |
| $r_i$                       | in.                      | RINIT                  | Radius of flare-dome intersection   |
| $\Delta r$ (or $\Delta R$ ) | in.                      | DELTAR                 | Radial increment for output stations for stress and deflection computation                                |
| $x_0$                       | in.                      | XO                     | Cartesian output stations   |
| $\Delta x$                  | in.                      | DELTAX                 | Increment for cartesian output stations   |

| <u>Physical<br/>Symbols</u> | <u>Dimensional<br/>Units</u> | <u>Program<br/>Symbols</u> | <u>Physical Description</u>             |
|-----------------------------|------------------------------|----------------------------|---|
| $\Delta y$                  | in.                          | DELTAY                     | Increment for cartesian output stations |
| $\theta_o$                  | degrees                      | THETAO                     | Polar output stations                   |
| $\Delta\theta$              | degrees                      | DTHETA                     | Polar increment for output stations     |
| $\theta_l$                  | degrees                      | THLAST                     | Final angle for polar output stations   |

## SECTION IV

### INPUT PROCEDURE

The order for inputting the required information on standard IBM cards is as shown in the tables on the following pages.

Key to abbreviations:

|     |   |                       |
|-----|---|-----------------------|
| II  | - | Input Indicator       |
| IC  | - | Integer Constant      |
| SN  | - | See Nomenclature      |
| FP  | - | Floating Point Format |
| FXP | - | Fixed Point Format    |



# FLARE INPUT - PART 1

| Card Type | Columns    | Quantity   | Format         | Description   |
|-----------|------------|------------|----------------|---|
| 1         | 1 thru 72  | Title      | A - conversion | Program title and date  |
| 2         | 1 thru 72  | NC         | IC             | Intermediate printout flags are located in columns 1 thru 72. If no intermediate printout is desired, leave columns 1 thru 72 blank, i. e.,<br>$NC(i) \begin{cases} = 0 & \text{no print out} \\ = 1 & \text{printout} \end{cases}$   |
| 3         | 1 thru 72  | NC         | IC             | Same as Card 2 except that it governs printout for flags 73 thru 144.   |
| 4         | 1 thru 69  | NC         | IC             | Path decision flags (options are located in columns 2 and 69):<br>$NC(2) \begin{cases} = 0 & \text{ellipse curve fit for flare} \\ = 1 & \text{cubic curve fit for flare} \end{cases}$<br>$NC(69) \begin{cases} = 0 & \text{does not compute additional dome output in cartesian coordinates} \\ = 1 & \text{does compute additional dome output in cartesian coordinates} \end{cases}$ |
| 5         | 5          | 1          | IC             | II  |
| 6         | 1 thru 10  | E          | FP             | SN  |
| 7         | 11 thru 20 | $\gamma$   |                |   |
| 8         | 5          | 2          | IC             | II  |
| 9         | 1 thru 10  | p          | FP             | SN  |
| 10        | 5          | 3          | IC             | II  |
|           | 1 thru 10  | $R_c$      | FP             | SN  |
|           | 11 thru 20 | $t_c$      | FP             | SN  |
|           | 21 thru 30 | $\sigma_c$ | FP             | SN  |
| 11        | 5          | 4          | IC             | II  |

| Card Type  | Columns    | Quantity        | Format               | Description              |
|--|------------|-----------------|----------------------|--------------------------|
| 12   | 6 thru 10  | NBAR            | FXP - right adjusted | SN                       |
| Use card types 13 thru 22 only if card type 4 has a 1 (i.e., NC(2) = 1), in column 2. If NC(2) = 0, use card types 23 thru 29. |            |                 |                      |                          |
| 13   | 5          | 5               | IC                   | II                       |
| 14   | 1 thru 5   | $\bar{N}$       | FXP                  | SN                       |
|  | 6 thru 10  | $\bar{\bar{N}}$ | FXP                  | SN                       |
| 15   | 5          | 6               | IC                   | II                       |
| 16   | 1 thru 10  | a               | FP                   | SN                       |
|  | 11 thru 20 | $r'_1$          |                      | Up to 7 entries per card |
|  | .          | .               |                      |                          |
|  | .          | .               |                      |                          |
|  | .          | .               |                      |                          |
|  | 61 thru 70 | $r'_6$          |                      |                          |
|  | 1 thru 10  | $r'_7$          |                      |                          |
|  | .          | .               |                      |                          |
|  | .          | .               |                      |                          |
|  | .          | .               |                      |                          |
|  | .          | $r'_7 \bar{N}$  |                      |                          |
| 17   | 5          | $r'_7$          | IC                   | II                       |
| 18   | 1 thru 10  | $z'_1$          | FP                   | SN                       |
|  | .          | .               |                      | Up to 7 entries per card |
|  | .          | .               |                      |                          |
|  | .          | .               |                      |                          |
|  | .          | .               |                      |                          |
|  | 61 thru 70 | $z'_7$          |                      |                          |

| Card Type | Columns    | Quantity | Format | Description                    |
|-----------|------------|----------|--------|--------------------------------|
|           | 1 thru 10  | $z'_8$   | FP     | SN<br>Up to 7 entries per card |
|           | .          |          |        |                                |
|           | .          |          |        |                                |
|           | .          |          |        |                                |
|           | .          |          |        |                                |
|           | .          | $z'_N$   |        |                                |
| 19        | 5          | 8        | IC     | II                             |
| 20        | 1 thru 10  | $t'_0$   | FP     | SN                             |
|           | 11 thru 20 | $t'_1$   |        | Up to 7 entries per card       |
|           | .          |          |        |                                |
|           | .          | $t'_N$   |        |                                |
| 21        | 5          | 9        | IC     | II                             |
| 22        |            |          |        | Blank Card                     |

Use card types 23 thru 29 only if card type 4 has a zero (i. e.,  $NC(2) = 0$ ) in column 2.

|    |            |          |    |    |
|----|------------|----------|----|----|
| 23 | 4 and 5    | 10       | IC | II |
| 24 | 1 thru 10  | a        | FP | SN |
|    | 11 thru 20 | p        | FP | SN |
|    | 21 thru 30 | $\alpha$ | FP | SN |
|    | 31 thru 40 | $\beta$  | FP | SN |
|    | 41 thru 50 | $t_f$    | FP | SN |
|    | 51 thru 60 | $S_c$    | FP | SN |
|    | 61 thru 70 | $t_o$    | FP | SN |

| Card Type  | Columns    | Quantity    | Format | Description                                      |
|--|------------|-------------|--------|--|
| 25   | 1 thru 10  | $\bar{t}_D$ | FP     | SN   |
| 26   | 4 and 5    | 11          | IC     | II   |
| 27   |            |             |        | Blank Card                                       |
| 28   | 4 and 5    | 12          | IC     | II   |
| 29   | 1 thru 5   | M           | FXP    | SN   |
|  | 6 thru 10  | NF          | FXP    | SN   |
| 30   | 4 and 5    | 13          | IC     | II   |
| 31   | 1 thru 10  | $10^{-8}$   | FP     | Control for matrices inverted in flare solution. |
| Use card types 32 and 33 only if NC(2) = 1 in column 2 of card type 4. |            |             |        |  |
| 32   | 4 and 5    | 14          | IC     | II   |
| 33   | 1 thru 10  | $\omega'_0$ | FP     | SN   |
|  | 11 thru 20 | $\omega'_1$ | FP     | SN   |
|  |            | .           |        |  |
|  |            | .           |        |  |
|  |            | .           |        |  |
|  |            | $\omega'_N$ | FP     | SN   |
| 34   | 4 and 5    | 15          | IC     | II   |

# DOME INPUT - PARTS 2, 4, 5 and 6

| Card Type | Columns    | Quantity   | Format         | Description  |
|-----------|------------|------------|----------------|--|
| 1         | 1 thru 72  | Title      | A - conversion | Program title and date   |
| 2         | 1 thru 72  | NC         | IC             | Intermediate printout flags are located in columns 1 thru 72.<br>Place a 1 in column 1 for part 6 only.              |
| 3         | 1 thru 72  | NC         | IC             | Intermediate printout flags in columns 1 thru 72.  |
| 4         | 1 thru 72  | NC         | IC             | Place a 2 in column 70 for part 2 input only.  |
| 5         | 1 thru 10  | $L_x$      | FP             | SN   |
|           | 11 thru 20 | $L_y$      |                |  |
|           | 21 thru 30 | $t_D$      |                |  |
|           | 31 thru 40 | $R_x^{-1}$ |                |  |
|           | 41 thru 50 | $R_y^{-1}$ |                |  |
|           | 51 thru 60 | I          |                |  |
|           | 61 thru 70 | J          |                |  |
| 6         | 1 thru 10  | E          |                |  |
|           | 31 thru 40 | $\gamma$   |                |  |
| 7         | 1 thru 10  | NDY        |                | Number of $\bar{Q}_x = 0$ points to be matched along y axis.   |
|           | 11 thru 20 | NDX        |                | Number of $\bar{Q}_y = 0$ points to be matched along x axis.   |
|           | 21 thru 30 | NDYP       |                | $x = L_x$ number of membrane boundary condition points.  |
|           | 31 thru 40 | NDXP       |                | $y = L_y$ number of membrane boundary condition points   |
|           | 51 thru 60 | NDTHP      |                | $r = r_i$ number of compatability points matched.  |
|           | 61 thru 70 | $\bar{n}$  |                | Maximum Fourier index on flare solutions   |
| 8         | 1 thru 10  | $N_F$      | FP             | Number of finite difference intervals. Must = $\bar{N} \cdot \bar{N}$ if NOPT(2) = 1 in card type 4 of part 1 input. |

| Card Type | Columns    | Quantity        | Format | Description  |
|-----------|------------|-----------------|--------|--|
| 9         | 1 thru 10  | p               | FP     | SN<br>→<br>{ Only if NOPT 69 ≠ 0<br>Otherwise Blank Card |
|           | 11 thru 20 | $R_c$           |        |  |
|           | 21 thru 30 | $t_c$           |        |  |
|           | 31 thru 40 | $\sigma_c$      |        |  |
|           | 51 thru 60 | a               |        |  |
| 10        | 1 thru 10  | $r_i$           | FP     | SN<br>→<br>Stations corresponding to NDX                 |
|           | 11 thru 20 | $\Delta_r$      |        |  |
|           | 1 thru 10  | $x_o$           |        |  |
| 11        | 11 thru 20 | $\Delta x$      | FP     | Stations corresponding to NDY                            |
|           | 21 thru 30 | $\Delta y$      |        |  |
|           | 1 thru 10  | $\theta_o$      |        |  |
| 12        | 11 thru 20 | $\Delta_\theta$ | FP     | Stations corresponding to NDX                            |
|           | 21 thru 30 | $\theta_\ell$   |        |  |
|           | 1 thru 10  | $x D_1$         |        |  |
| 13        | 11 thru 21 | $x D_2$         | FP     | Stations corresponding to NDY                            |
|           |            | .               |        |  |
|           |            | .               |        |  |
| 14        |            | .               | FP     | Stations corresponding to NDY                            |
|           |            | $x D_{(NDX)}$   |        |  |
|           |            | $y D_1$         |        |  |

| Card Type | Columns | Quantity | Format | Description                     |
|-----------|---------|----------|--------|---------------------------------|
| 15        |         | XPB      |        | Stations corresponding to NDXP  |
| 16        |         | YPB      |        | Stations corresponding to NDYP  |
| 17        |         |          |        | Blank Card                      |
| 18        |         | THPB     |        | Stations corresponding to NDTHP |

# INPUT - PART 3

|   |           |    |     |  |
|---|-----------|----|-----|--|
| 1 | 1         | 2  | IC  | II   |
| 2 | 29 and 30 | 10 | FXP | Number of iterations of point matching system. |

## SECTION V

### SAMPLE INPUT

For purposes of illustrating the method of inputting data to the program, consider the photoelastic test model N-4A of Reference 2. The nozzle-sphere geometry, shown and dimensioned in Figure 7a, was subjected to internal pressure which yielded photoelastic patterns that were subsequently measured. The experimental stress results are reproduced in Figure 7b. Poisson's ratio for the epoxy resin test specimen was approximately 0.45.

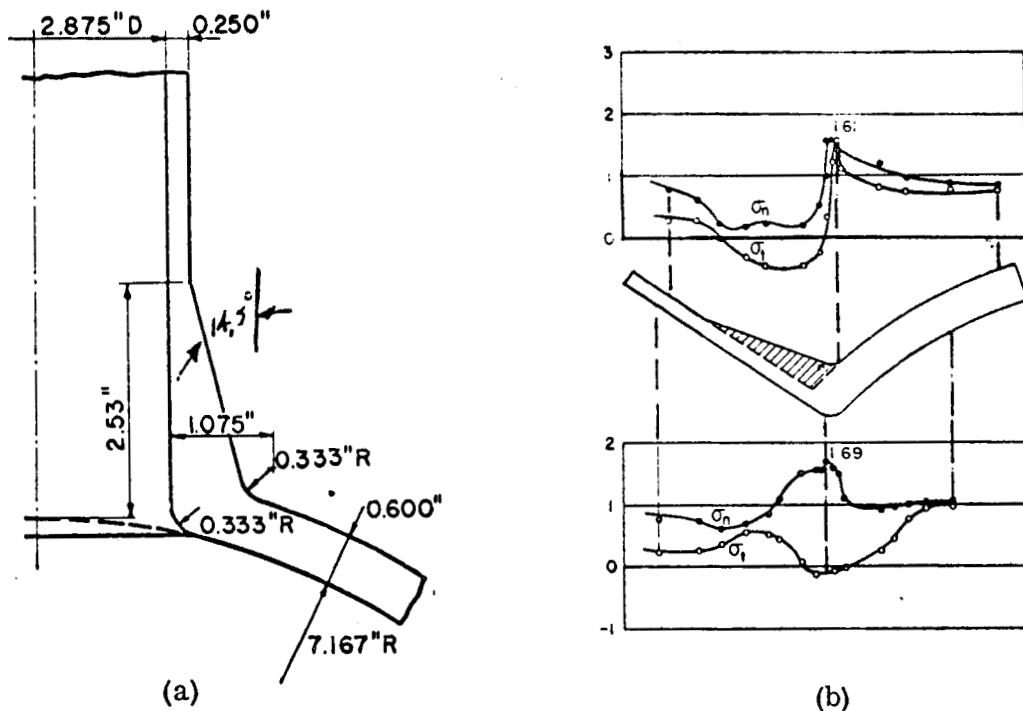


Figure 7. Photoelastic Test Model N-4A of Reference 2

2. Taylor, L. E., Lind, N. C., and Schweiker, J. W., "A Three-Dimensional Photoelastic Study of Stresses Around Reinforced Outlets in Pressure Vessels", Welding Research Council Bulletin No. 51, June 1959.



It is now necessary to idealize the nozzle as a shell and thus determine the middle surface and thickness properties  $z_k'$ ,  $r_k'$ ,  $t_k'$ ,  $\omega_k'$ . A tabulation of these is given below:

| Point on Figure 8 | $z_k'$ | $r_k'$       | $t_k'$ | $\omega_k'$ |
|-------------------|--------|--------------|--------|-------------|
| 0                 | 0      | $a = 1.5625$ | .250   | 0           |
| 1                 | 2.50   | $a = 1.5625$ | .250   | 0           |
| 2                 | 4.41   | $a = 1.5625$ | .250   | 0           |
| 3                 | 4.96   | $a = 1.5625$ | .250   | 0           |
| 4                 | 5.43   | $a = 1.6075$ | .375   | 0           |
| 5                 | 5.84   | $a = 1.6600$ | .450   | 0           |
| 6                 | 6.87   | $a = 1.7600$ | .650   | 0           |
| 7                 | 7.25   | $a = 1.8200$ | .830   | -2.2222     |
| 8                 | 7.34   | $a = 1.8700$ | .850   | -4.35       |
| 9                 | 7.53   | $a = 2.0700$ | .680   | .174        |
| 10                | 7.61   | $a = 2.3200$ | .600   | .174        |

To determine the stresses and deflections analytically, input the following cards.

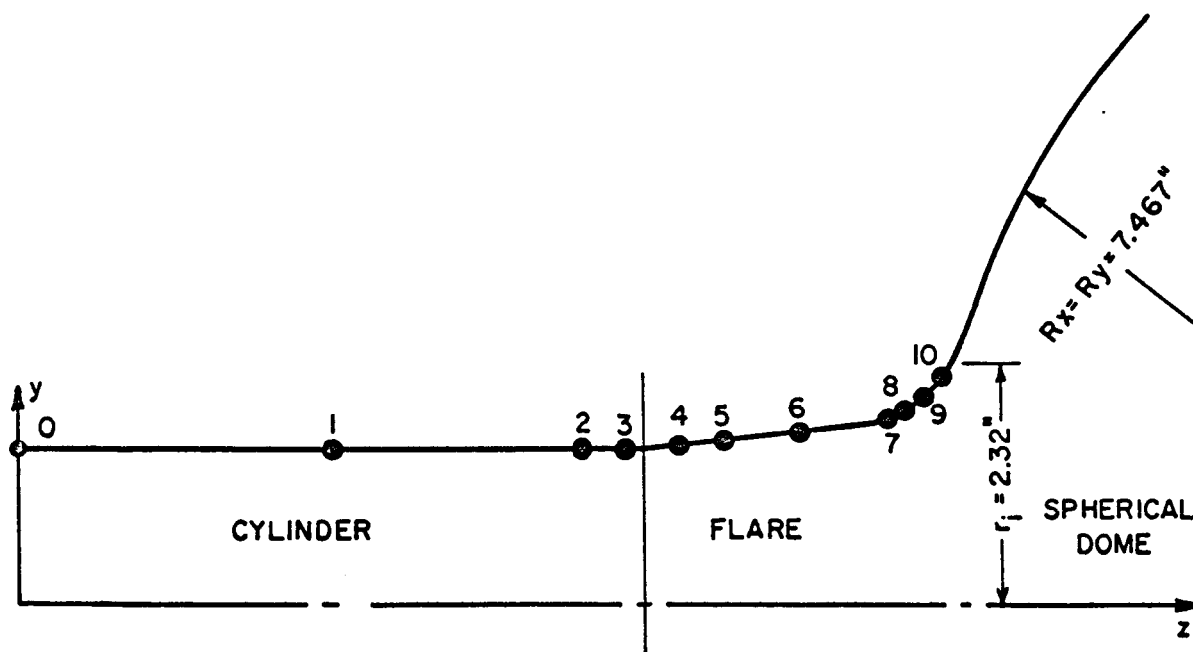


Figure 8. Flare Input Geometry

| SUBMITTED BY<br>EXT. |                                   | CHARGE NO. |        | PROB.  |        | PAGE OF |        | DATE   |        |
|----------------------|-----------------------------------|------------|--------|--------|--------|---------|--------|--------|--------|
| OPERATION NOTES      |                                   | WORD 1     | WORD 2 | WORD 3 | WORD 4 | WORD 5  | WORD 6 | WORD 7 | WORD 8 |
| 1                    | Title Page 1                      | FLAREO     | NORCE  | N-14   | TEF    | 1       | 1      | 1      | 1      |
| 2                    | BLANK CARD                        |            |        |        |        |         |        |        |        |
| 3                    | BLANK CARD                        |            |        |        |        |         |        |        |        |
| 4                    | Cubic Curve Fit Program           |            |        |        |        |         |        |        |        |
| 5                    | Input Indicator                   |            |        |        |        |         |        |        |        |
| 6                    | F                                 |            |        |        |        |         |        |        |        |
| 7                    | Input Indicator                   |            |        |        |        |         |        |        |        |
| 8                    | F                                 |            |        |        |        |         |        |        |        |
| 9                    | Input Indicator                   |            |        |        |        |         |        |        |        |
| 10                   | Range to                          |            |        |        |        |         |        |        |        |
| 11                   | Input Indicator                   |            |        |        |        |         |        |        |        |
| 12                   | n                                 |            |        |        |        |         |        |        |        |
| 13                   | Input Indicator                   |            |        |        |        |         |        |        |        |
| 14                   | S, R, rise point                  |            |        |        |        |         |        |        |        |
| 15                   | Input Indicator                   |            |        |        |        |         |        |        |        |
| 16                   | C, R(1), R(6)                     |            |        |        |        |         |        |        |        |
| 17                   | R(12), R(100)                     |            |        |        |        |         |        |        |        |
| 18                   | Input Indicator                   |            |        |        |        |         |        |        |        |
| 19                   | P(1), P(12)                       |            |        |        |        |         |        |        |        |
| 20                   | R(12), R(10), R(6)                |            |        |        |        |         |        |        |        |
| 21                   | Input Indicator                   |            |        |        |        |         |        |        |        |
| 22                   | R(12), R(10), R(6)                |            |        |        |        |         |        |        |        |
| 23                   | R(12), R(10), R(6)                |            |        |        |        |         |        |        |        |
| 24                   | Input Indicator                   |            |        |        |        |         |        |        |        |
| 25                   | BLANK CARD                        |            |        |        |        |         |        |        |        |
| 26                   | Input Indicator                   |            |        |        |        |         |        |        |        |
| 27                   | Control on Error Method Indicator |            |        |        |        |         |        |        |        |
| 28                   | Input Indicator                   |            |        |        |        |         |        |        |        |
| 29                   | C, R(12), R(10), R(6)             |            |        |        |        |         |        |        |        |
| 30                   | C, R(12), R(10), R(6)             |            |        |        |        |         |        |        |        |

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|----------------------|----------------------------|------------|--------|--------|--------|--------------|--------|--------|--------|
| OPERATION NOTES      |                            | WORD 1     | WORD 2 | WORD 3 | WORD 4 | WORD 5       | WORD 6 | WORD 7 | WORD 8 |
| 1                    | T-14 PART 2                |            |        |        |        |              |        |        |        |
| 2                    | BLANK CARD                 |            |        |        |        |              |        |        |        |
| 3                    | BLANK CARD                 |            |        |        |        |              |        |        |        |
| 4                    | BLANK CARD                 |            |        |        |        |              |        |        |        |
| 5                    | BLANK CARD                 |            |        |        |        |              |        |        |        |
| 6                    | BLANK CARD                 |            |        |        |        |              |        |        |        |
| 7                    | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 8                    | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 9                    | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 10                   | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 11                   | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 12                   | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 13                   | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 14                   | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 15                   | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 16                   | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 17                   | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 18                   | NOV 1941 NOV 1941 NOV 1941 |            |        |        |        |              |        |        |        |
| 19                   |                            |            |        |        |        |              |        |        |        |
| 20                   |                            |            |        |        |        |              |        |        |        |
| 21                   |                            |            |        |        |        |              |        |        |        |
| 22                   |                            |            |        |        |        |              |        |        |        |
| 23                   |                            |            |        |        |        |              |        |        |        |
| 24                   |                            |            |        |        |        |              |        |        |        |
| 25                   |                            |            |        |        |        |              |        |        |        |
| 26                   |                            |            |        |        |        |              |        |        |        |
| 27                   |                            |            |        |        |        |              |        |        |        |
| 28                   |                            |            |        |        |        |              |        |        |        |
| 29                   |                            |            |        |        |        |              |        |        |        |
| 30                   |                            |            |        |        |        |              |        |        |        |

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|----------------------|-------------------------------|------------|--------|--------|--------|--------------|--------|--------|--------|
| OPERATION NOTES      |                               | WORD 1     | WORD 2 | WORD 3 | WORD 4 | WORD 5       | WORD 6 | WORD 7 | WORD 8 |
| 1                    | PART 3 - BLANK CARD           |            |        |        |        |              |        |        |        |
| 2                    | Number of solution iterations |            |        |        |        |              |        |        |        |
| 3                    |                               |            |        |        |        |              |        |        |        |
| 4                    |                               |            |        |        |        |              |        |        |        |
| 5                    |                               |            |        |        |        |              |        |        |        |
| 6                    | PARTS 4 and 5 identical to    |            |        |        |        |              |        |        |        |
| 7                    | Input of Part 2               |            |        |        |        |              |        |        |        |
| 8                    | PART 6 identical to Input     |            |        |        |        |              |        |        |        |
| 9                    | of Part 2, Except             |            |        |        |        |              |        |        |        |
| 10                   | for a 1 in Column 1           |            |        |        |        |              |        |        |        |
| 11                   | of CARD 2                     |            |        |        |        |              |        |        |        |
| 12                   |                               |            |        |        |        |              |        |        |        |
| 13                   |                               |            |        |        |        |              |        |        |        |
| 14                   |                               |            |        |        |        |              |        |        |        |
| 15                   |                               |            |        |        |        |              |        |        |        |
| 16                   |                               |            |        |        |        |              |        |        |        |
| 17                   |                               |            |        |        |        |              |        |        |        |
| 18                   |                               |            |        |        |        |              |        |        |        |
| 19                   |                               |            |        |        |        |              |        |        |        |
| 20                   |                               |            |        |        |        |              |        |        |        |
| 21                   |                               |            |        |        |        |              |        |        |        |
| 22                   |                               |            |        |        |        |              |        |        |        |
| 23                   |                               |            |        |        |        |              |        |        |        |
| 24                   |                               |            |        |        |        |              |        |        |        |
| 25                   |                               |            |        |        |        |              |        |        |        |
| 26                   |                               |            |        |        |        |              |        |        |        |
| 27                   |                               |            |        |        |        |              |        |        |        |
| 28                   |                               |            |        |        |        |              |        |        |        |
| 29                   |                               |            |        |        |        |              |        |        |        |
| 30                   |                               |            |        |        |        |              |        |        |        |

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